

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problems Mailbox.**



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number:

0 475 370 A2

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 91115315.3

(51) Int. Cl.⁵: H04N 5/225, A61B 1/04

(22) Date of filing: 10.09.91

(30) Priority: 10.09.90 JP 237121/90

(43) Date of publication of application:
18.03.92 Bulletin 92/12

(84) Designated Contracting States:
DE NL

(71) Applicant: Kabushiki Kaisha Toshiba
72, Horikawa-cho Saiwai-ku
Kawasaki-shi(JP)

(72) Inventor: Kameishi, Wataru
1-7-44, Motomachi
Ootawara-shi, Tochigi-ken(JP)

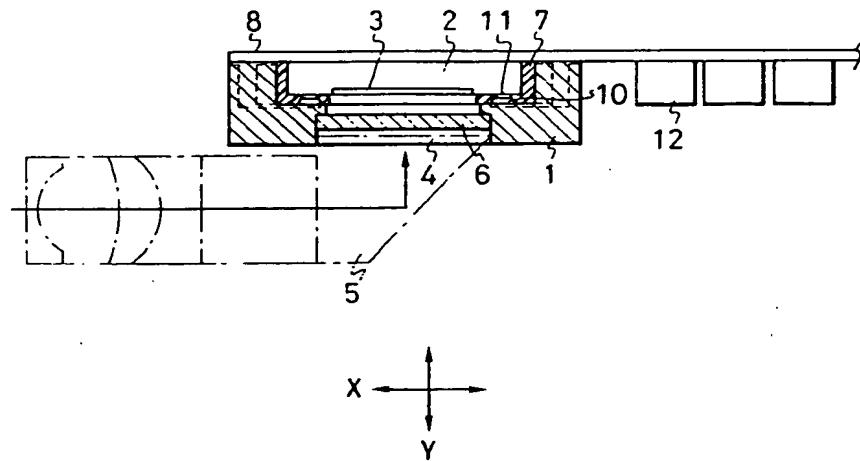
(74) Representative: Blumbach Weser Bergen
Kramer Zwirner Hoffmann Patentanwälte
Radeckestrasse 43
W-8000 München 60(DE)

(54) Compact imaging apparatus for electronic endoscope with improved optical characteristics.

(57) An imaging apparatus for an electronic endoscope capable of realizing a compact size and improved optical characteristics simultaneously. In the apparatus, the imaging element (2) is mounted on the rigid circuit substrate (1) such that the substrate connection pads (10) of the rigid circuit substrate (1) and the element connection pads (11) of the imaging

element are electrically connected by a mutual compression bonding between the rigid circuit substrate (1) and the imaging element, by a face-down bonding such that the imaging surface (3) of the imaging element (2) is facing toward the window (4) of the rigid circuit substrate (1).

F I G. 2(B)



EP 0 475 370 A2

BACKGROUND OF THE INVENTION**Field of the Invention**

The present invention relates to an imaging apparatus to be mounted on a scope end section of an electronic endoscope.

Description of the Background Art

Conventionally, an imaging apparatus for an electronic endoscope has a configuration shown in Fig. 1. In this conventional imaging apparatus of Fig. 1, a CCD (charge coupled device) 102 is fixed on one side of a chip carrier 101 made from a ceramic substrate, where pads 103 provided on the CCD 102 and pads 104 provided on the chip carrier 101 are connected by bonding wires 105. Then, a cover glass 106 containing an optical filter is attached on an imaging surface of the CCD 102 by means of an adhesive resin 111 placed therebetween, while the other side of the chip carrier 101 is attached to a flexible print substrate 107 such that they are electrically connected. In addition, the above described structure formed by the chip carrier 101, the CCD 102, the bonding wires 105, the cover glass 106, and the flexible print substrate 107 are covered by a mold resin 108, while the bonding wires 105 are protected by metallic frames 109 attached on the mold resin 108 over the locations of the bonding wires 105. Moreover, on a part of the flexible print substrate 107 not covered by the mold resin 108, chip components 110 are provided. With this configuration, the imaging apparatus is mounted on a scope end section of an electronic endoscope.

However, such a conventional imaging apparatus for an electronic endoscope has been associated with the following problems.

First, a conventional imaging apparatus with a configuration shown in Fig. 1 involves a number of piled up layers such as those for a height of the bonding wires 105, a distance between the bonding wires 105 and the metallic frames 109, a thickness of the chip carrier 101, a thickness of the metallic frames 109, a thickness of the flexible print substrate 107, and a thickness of the mold resin 108, so that a further thinning of a thickness of such an imaging apparatus has been practically impossible, and this in turn obstructed the further thinning of the scope end section of the electronic endoscope.

Secondly, the cover glass 106 is attached on the imaging surface of the CCD 102 by means of the adhesive resin 111 placed therebetween, such that micro-lenses (not shown) provided on the imaging surface of the CCD 102 are buried inside the adhesive resin 111. Here, because the index of refraction of the adhesive resin 111 is very close to

that of the micro-lenses so that the light beam will hardly be refracted at a boundary between the adhesive resin 111 and the micro-lenses. As a consequence, an effect of improving a sensitivity of the CCD 102 due to the presence of the micro-lenses cannot be obtained.

Thirdly, the cover glass 106 cannot be made larger because of the possible interference between the cover glass 106 and the pads 103 of the CCD 102. As a result, it has been impossible to keep the reflections by the side surfaces of the cover glass 106 out of the imaging surface of the CCD 102.

Finally, in the imaging apparatus for an electronic endoscope, it is necessary to arrange the imaging surface of the CCD 102 to be perpendicular with respect to a light beam axis of an incident light beam. However, in the conventional imaging apparatus for an electronic endoscope, the cover glass 106 is attached on the imaging surface of the CCD 102 by means of the adhesive resin 111 placed therebetween as already mentioned above, so that it is difficult for the imaging surface of the CCD 102 to be arranged accurately in a desired direction because it is difficult to accurately control the thickness of the adhesive resin 111 during its hardening process.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide an imaging apparatus for an electronic endoscope capable of realizing a compact size and improved optical characteristics.

According to one aspect of the present invention there is provided an imaging apparatus for an electronic endoscope, comprising: a rigid circuit substrate having substrate connection pads; an imaging element having element connection pads, which is attached on the rigid circuit substrate such that the substrate connection pads of the rigid circuit substrate and the element connection pads of the imaging element are electrically connected by a mutual compression bonding between the rigid circuit substrate and the imaging element.

According to another aspect of the present invention there is provided an imaging apparatus for an electronic endoscope, comprising: a rigid circuit substrate having a window through which a light beam is entered; and an imaging element having an imaging surface, which is mounted on the rigid circuit substrate by a face-down bonding such that the imaging surface of the imaging element is facing toward the window of the rigid circuit substrate.

Other features and advantages of the present invention will become apparent from the following description taken in conjunction with the accom-

panying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a cross sectional view of a conventional imaging apparatus for an electronic endoscope.

Figs. 2(A) and 2(B) are a plan view and a cross sectional view of a first embodiment of an imaging apparatus for an electronic endoscope according to the present invention.

Figs. 3(A) and 3(B) are a plan view and a cross sectional view of a second embodiment of an imaging apparatus for an electronic endoscope according to the present invention.

Fig. 4 is a cross sectional view of a third embodiment of an imaging apparatus for an electronic endoscope according to the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to Figs. 2(A) and 2(B), a first embodiment of an imaging apparatus for an electronic endoscope according to the present invention will be described in detail.

This first embodiment is a case in which an imaging surface 3 of an imaging element such as a CCD (charge coupled device) 2 is provided in parallel to a scope axis direction X for a scope end section.

In this first embodiment, the imaging apparatus is formed by a ceramic substrate 1 having a central plate portion with a window 4 and side bank portions projecting upwards, where the CCD 2 is mounted on an upper side of the central plate portion of the ceramic substrate 1 by a face-down bonding such that the imaging surface 3 of the CCD 2 is facing toward the window 4 of the central plate portion of the ceramic substrate 1.

In the window 4 of the central plate portion of the ceramic substrate 1, there is provided a cover glass 6 such that a light beam entering from an object optical system 5 in a scope diameter direction Y toward the window 4 passes through this cover glass 6 so as to be transmitted to the imaging surface 3 of the CCD 2.

The CCD 2 is supported on the ceramic substrate 1 by means of a mold resin 7 inserted therebetween except for the location of the imaging surface 3, such that an air layer is formed between the cover glass 6 and the imaging surface 3 of the CCD 2.

Moreover, the ceramic substrate 1 has a multiple layers of wirings embedded and the embedded wirings are lead to electrodes 9 formed on the side bank portions of the ceramic substrate 1, such

that the wirings in the ceramic substrate 1 can be electrically connected with a flexible print substrate 8 attached on the side bank portions of the ceramic substrate 1 through the electrodes 9. This flexible print substrate 8 also has a number of chip components 12 attached besides the ceramic substrate 1.

Furthermore, the central plate portion of the ceramic substrate 1 has pads 10 connected with the wirings inside the ceramic substrate 1 on the upper side of the central plate portion, while the CCD 2 has pads 11 in a vicinity of the imaging surface 3 such that when the CCD 2 is mounted on the central plate portion of the ceramic substrate 1 by the face-down bonding, the pads 10 of the ceramic substrate 1 and the pads 11 of the CCD 2 are electrically connected by a mutual compression bonding. Here, the pads 10 of the ceramic substrate 1 and the pads 11 of the CCD 2 may be formed with metallic or solder bumps provided such that the mutual compression bonding between the pads 10 of the ceramic substrate 1 and the pads 11 of the CCD 2 can be realized by a thermocompression bonding of the bumps.

Thus, according to this first embodiment, the electrical connection between the pads 10 of the ceramic substrate 1 and the pads 11 of the CCD 2 is obtained by mounting the CCD 2 on the central plate portion of the ceramic substrate 1 by the face-down bonding, so that no bonding wire for providing this electrical connection is necessary.

Consequently, this imaging apparatus of the first embodiment can be made thinner by a height of the bonding wires compared with a conventional imaging apparatus involving the bonding wires, which in turn contributes to the improvement of the maneuverability of the electronic endoscope in which the imaging apparatus of this first embodiment is used.

Moreover, in this first embodiment, there is no need to provide a covering of the bonding wires by the mold resin as well as a protection of the bonding wires by metallic frames, unlike a conventional imaging apparatus involving the bonding wires for which both of these are required. As a consequence, a configuration of the imaging apparatus can be made simpler than that of a conventional imaging apparatus as a number of components involved can be reduced.

Furthermore, because of the absence of the bonding wires, the cover glass 6 can be made sufficiently larger than the imaging surface 3 of the CCD 2, such that the reflections by the side surfaces of the cover glass 6 can be kept out of the imaging surface 3 of the CCD 2.

Also, the S/N ratio can be improved in this imaging apparatus as a result of the micro-lens effect obtained by the difference between the index of refraction of micro-lenses (not shown) provided

on the imaging surface 3 of the CCD 2 and that of the air layer provided between the cover glass 6 and the imaging surface 3 of the CCD 2.

In addition, the application of the ultrasonic waves conventionally used in making the wire bonding of the pads becomes unnecessary, such that the wirings inside the ceramic substrate 1 can be designed freely without considering the effect due to the application of the ultrasonic waves.

Also, because of the use of the face-down bonding between the CCD 2 and the ceramic substrate 1 in which the imaging surface 3 of the CCD 2 can be arranged highly accurately, there is no adhesive layer involved between the CCD 2 and the ceramic substrate 1, such that the accuracy for arranging the imaging surface 3 of the CCD 2 to be perpendicular with respect to an incident light beam axis of the object optical system 5 can be improved, and therefore the optical characteristics of the imaging apparatus can be improved.

Referring now to Figs. 3(A) and 3(B), a second embodiment of an imaging apparatus for an electronic endoscope according to the present invention will be described in detail. Here, those elements which are equivalent to corresponding elements in the first embodiment described above are given the same reference numerals in the figures.

This second embodiment is also a case in which an imaging surface 3 of a CCD 2 is provided in parallel to a scope axis direction X for a scope end section.

In this second embodiment, the imaging apparatus is formed by a ceramic substrate 1 having a central plate portion with a window 4, where the CCD 2 is mounted on an upper side of the central plate portion of the ceramic substrate 1 by a face-down bonding such that the imaging surface 3 of the CCD 2 is facing toward the window 4 of the central plate portion of the ceramic substrate 1.

In the window 4 of the central plate portion of the ceramic substrate 1, there is provided a cover glass 6 such that a light beam entering from an object optical system 5 in a scope diameter direction Y toward the window 4 passes through this cover glass 6 so as to be transmitted to the imaging surface 3 of the CCD 2.

The CCD 2 is supported on the ceramic substrate 1 by means of a mold resin 7 inserted therebetween except for the location of the imaging surface 3, such that an air layer is formed between the cover glass 6 and the imaging surface 3 of the CCD 2.

Moreover, the ceramic substrate 1 has a multiple layers of wirings embedded and the embedded wirings are lead to a junction board 13 attached on a side face of the ceramic substrate 1, where the junction board 13 is pierced into a print substrate 14 such that the wirings in the ceramic

substrate 1 can be electrically connected with the print substrate 14 having a number of chip components 12 attached besides the ceramic substrate 1.

In addition, a flexible print substrate 8 which also has a number of chip components 12 attached is provided over the upper side of the CCD 2 and the side face of the ceramic substrate 1.

Furthermore, the central plate portion of the ceramic substrate 1 has pads 10 connected with the wirings inside the ceramic substrate 1 on the upper side of the central plate portion, while the CCD 2 has pads 11 in a vicinity of the imaging surface 3 such that when the CCD 2 is mounted on the central plate portion of the ceramic substrate 1 by the face-down bonding, the pads 10 of the ceramic substrate 1 and the pads 11 of the CCD 2 are electrically connected by a mutual compression bonding.

Thus, according to this second embodiment, the imaging apparatus can be further shortened in the scope axis direction X compared with the first embodiment described above, while maintaining the other advantages similar to those described above for the first embodiment.

Referring now to Fig. 4, a third embodiment of an imaging apparatus for an electronic endoscope according to the present invention will be described in detail. Here, those elements which are equivalent to corresponding elements in the first embodiment described above are given the same reference numerals in the figures.

This third embodiment is a case in which an imaging surface 3 of a CCD 2 is provided along a scope diameter direction Y perpendicular to a scope axis direction X for a scope end section.

In this third embodiment, the imaging apparatus is formed by a ceramic substrate 1 having a central plate portion with a window 4, where the CCD 2 is mounted on an upper side of the central plate portion of the ceramic substrate 1 by a face-down bonding such that the imaging surface 3 of the CCD 2 is facing toward the window 4 of the central plate portion of the ceramic substrate 1.

In the window 4 of the central plate portion of the ceramic substrate 1, there is provided a cover glass 6 such that a light beam entering from an object optical system 5 in the scope axis direction X toward the window 4 passes through this cover glass 6 so as to be transmitted to the imaging surface 3 of the CCD 2.

The CCD 2 is supported on the ceramic substrate 1 by means of a mold resin 7 inserted therebetween except for the location of the imaging surface 3, such that an air layer is formed between the cover glass 6 and the imaging surface 3 of the CCD 2.

Moreover, the ceramic substrate 1 has a multiple layers of wirings embedded and the embed-

ded wirings are lead to a side face of the ceramic substrate 1, such that the wirings in the ceramic substrate 1 can be electrically connected with a flexible print substrate 8 attached on the side face of the ceramic substrate 1. This flexible print substrate 8 also has a number of chip components 12 attached besides the ceramic substrate 1.

Furthermore, the central plate portion of the ceramic substrate 1 has pads 10 connected with the wirings inside the ceramic substrate 1 on the upper side of the central plate portion, while the CCD 2 has pads 11 in a vicinity of the imaging surface 3 such that when the CCD 2 is mounted on the central plate portion of the ceramic substrate 1 by the face-down bonding, the pads 10 of the ceramic substrate 1 and the pads 11 of the CCD 2 are electrically connected by a mutual compression bonding.

Thus, according to this third embodiment, in addition to the other advantages similar to those described above for the first embodiment, the imaging apparatus can be further shortened in the scope axis direction X compared with the first embodiment described above, so that it becomes possible to shorten a hard portion in a scope end section of an electronic endoscope in which the imaging apparatus of this third embodiment is used, which in turn contributes to the improved maneuverability of the electronic endoscope.

It is to be noted that, besides those already mentioned above, many modifications and variations of the above embodiments may be made without departing from the novel and advantageous features of the present invention. Accordingly, all such modifications and variations are intended to be included within the scope of the appended claims.

Claims

1. An imaging apparatus for an electronic endoscope, comprising:
a rigid circuit substrate having substrate connection pads;
an imaging element having element connection pads, which is attached on the rigid circuit substrate such that the substrate connection pads of the rigid circuit substrate and the element connection pads of the imaging element are electrically connected by a mutual compression bonding between the rigid circuit substrate and the imaging element.
2. The imaging apparatus of claim 1, wherein the rigid circuit substrate has a window through which a light beam is entered, and the imaging element has an imaging surface facing toward the window of the rigid circuit substrate.
3. The imaging apparatus of claim 2, further comprising a cover glass provided in the window of the rigid circuit substrate, where the cover glass is separated from the imaging surface of the imaging element by an air layer.
4. The imaging apparatus of claim 3, wherein the cover glass has a size sufficiently larger than that of the imaging surface of the imaging element such that end surface reflections of the light beam entering through the window of the rigid circuit substrate due to the cover glass can be kept out of the imaging surface of the imaging element.
5. The imaging apparatus of claim 1, wherein the rigid circuit substrate has connection wirings embedded within the rigid circuit substrate, where the connection wirings are connected with the substrate connection pads.
6. The imaging apparatus of claim 1, wherein the rigid circuit substrate is made of a ceramic substrate.
7. An imaging apparatus for an electronic endoscope, comprising:
a rigid circuit substrate having a window through which a light beam is entered; and
an imaging element having an imaging surface, which is mounted on the rigid circuit substrate by a face-down bonding such that the imaging surface of the imaging element is facing toward the window of the rigid circuit substrate.
8. The imaging apparatus of claim 7, wherein the rigid circuit substrate has substrate connection pads on one side facing toward a given direction, and the imaging element has element connection pads one side facing toward another side opposite of the given direction, such that the substrate connection pads of the rigid circuit substrate and the element connection pads of the imaging element are electrically connected by a mutual compression bonding between the rigid circuit substrate and the imaging element.
9. The imaging apparatus of claim 8, further comprising a cover glass provided in the window of the rigid circuit substrate, where the cover glass is separated from the imaging surface of the imaging element by an air layer.
10. The imaging apparatus of claim 9, wherein the cover glass has a size sufficiently larger than that of the imaging surface of the imaging

element such that end surface reflections of the light beam entering through the window of the rigid circuit substrate due to the cover glass can be kept out of the imaging surface of the imaging element.

5

11. The imaging apparatus of claim 7, wherein the rigid circuit substrate has connection wirings embedded within the rigid circuit substrate, where the connection wirings are connected with the substrate connection pads.

10

12. The imaging apparatus of claim 7, wherein the rigid circuit substrate is made of a ceramic substrate.

15

20

25

30

35

40

45

50

55

FIG. 1
PRIOR ART

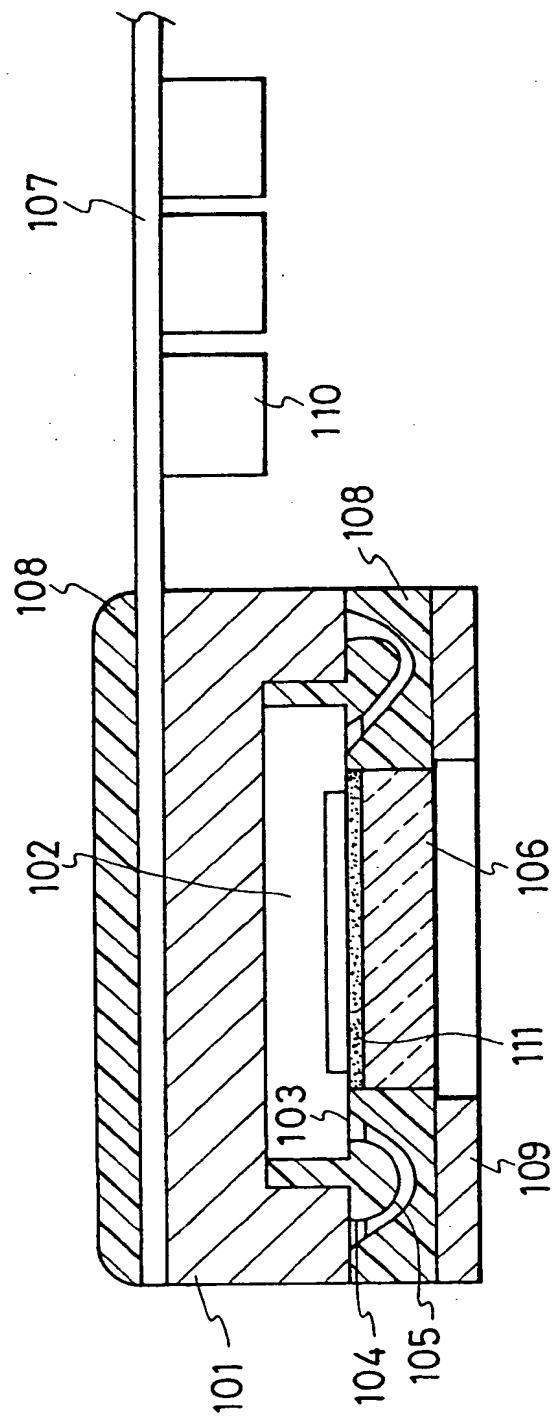


FIG. 2(A)

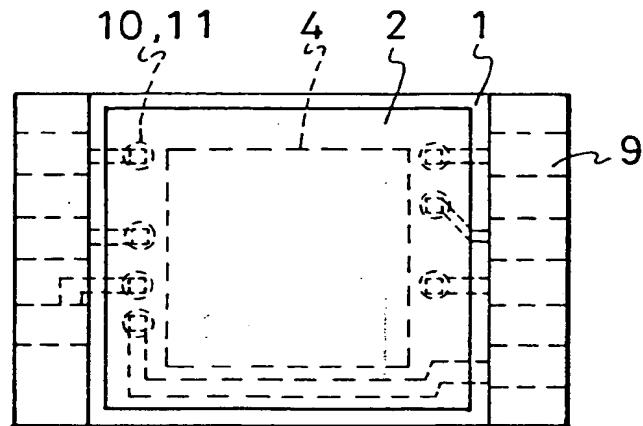


FIG. 2(B)

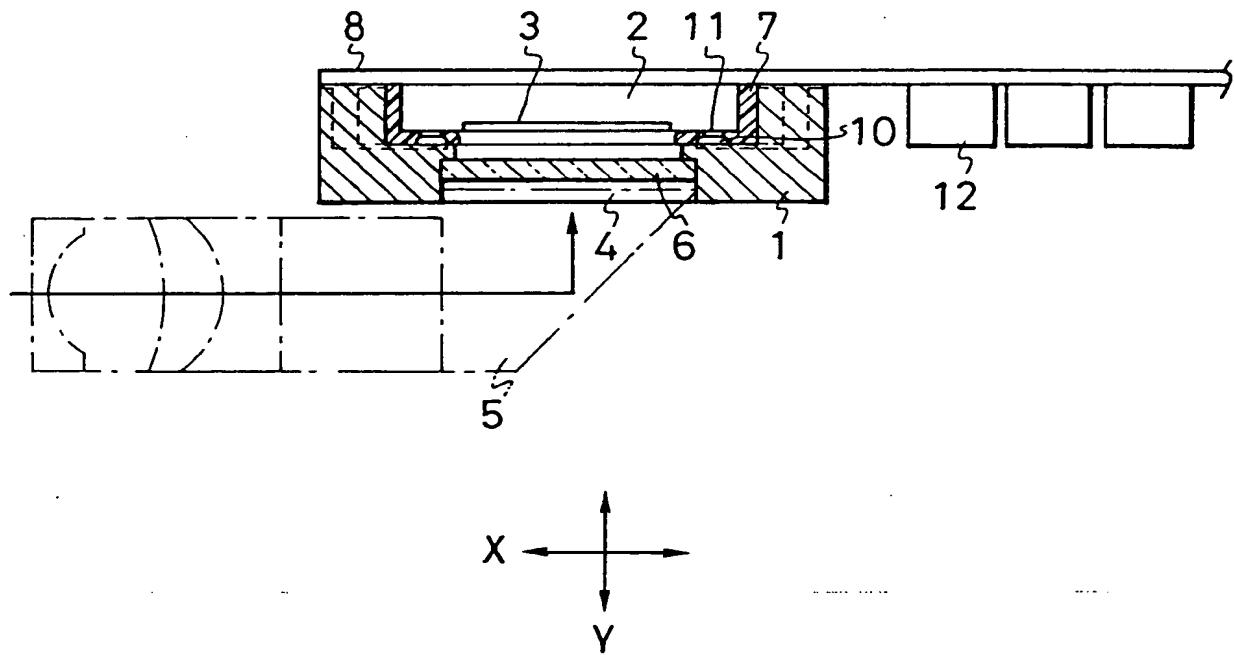


FIG. 3(A)

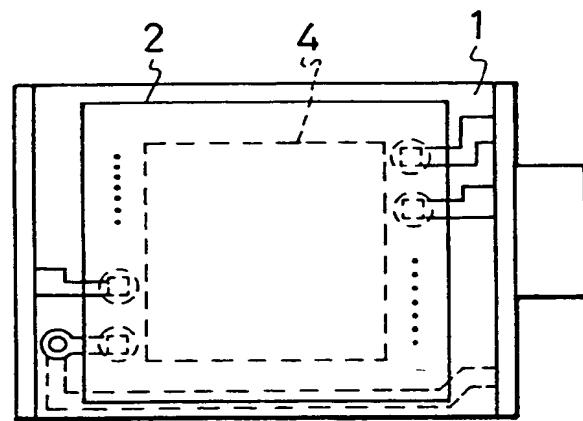


FIG. 3(B)

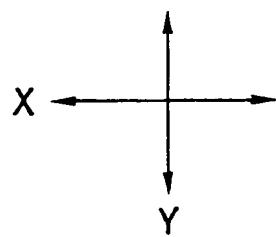
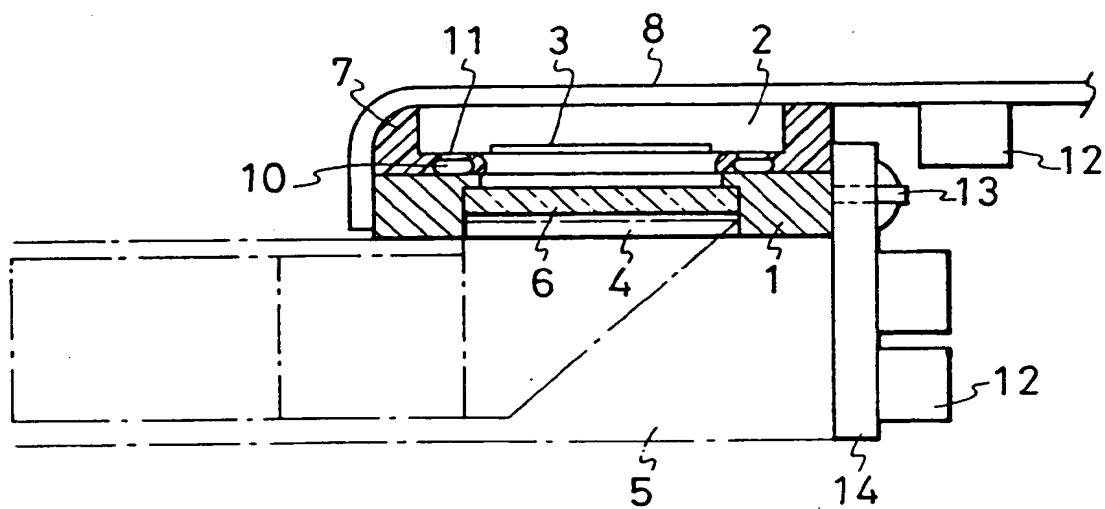


FIG. 4

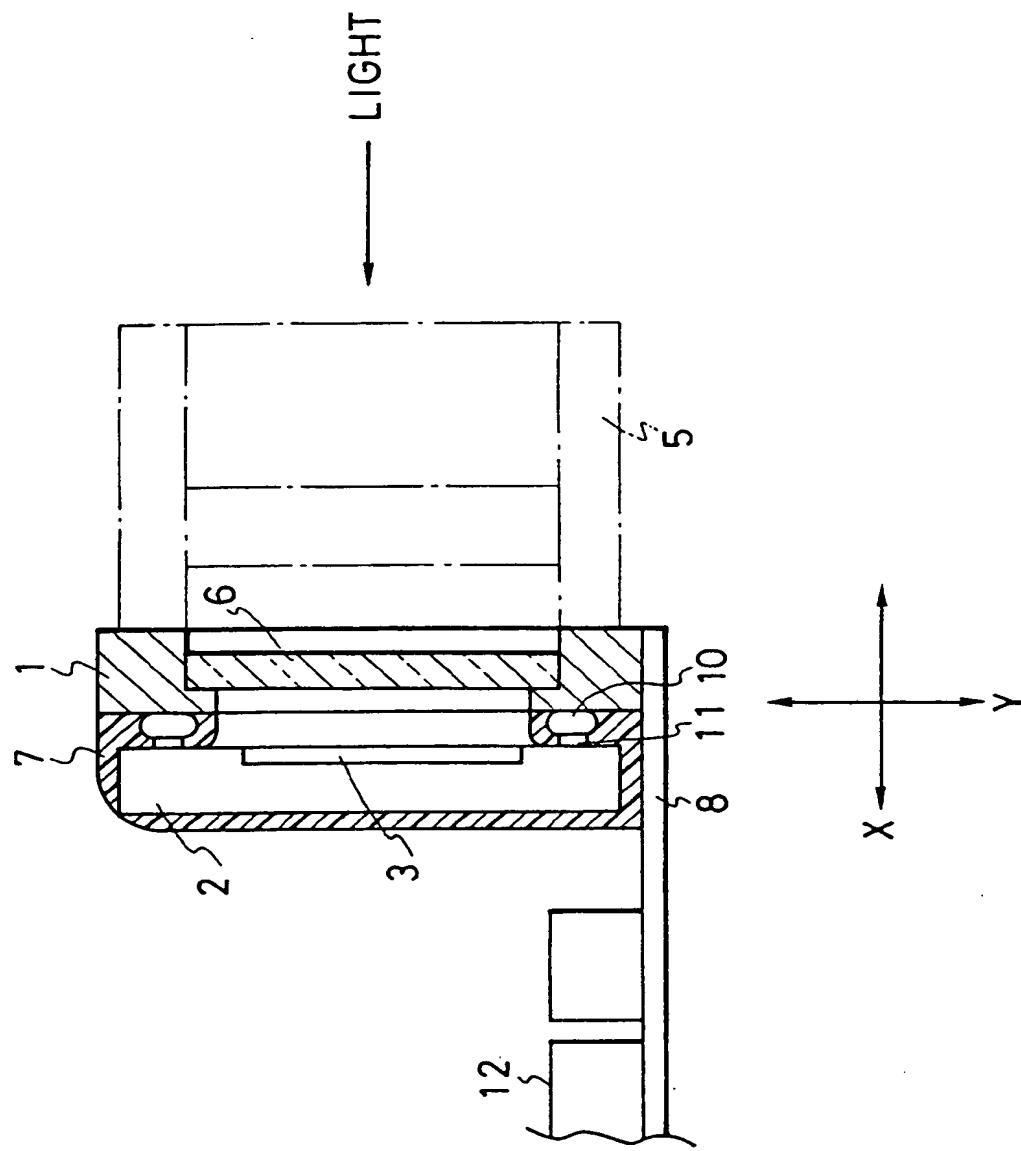


FIG. 1
PRIOR ART

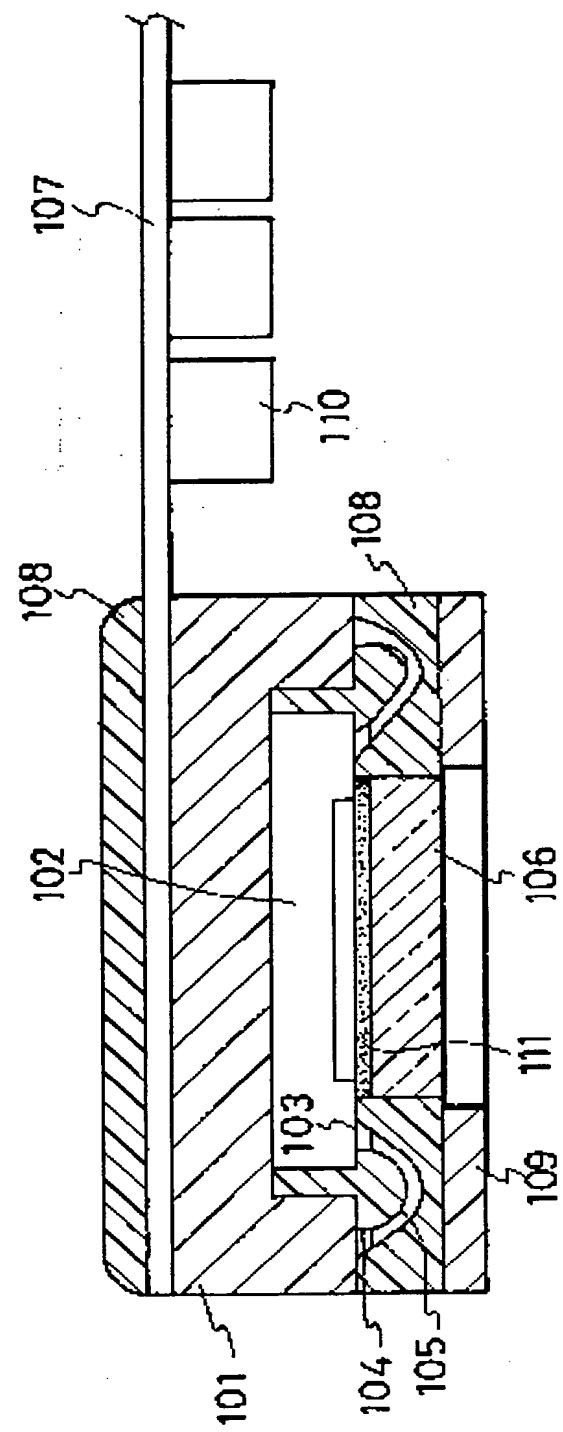


FIG. 2(A)

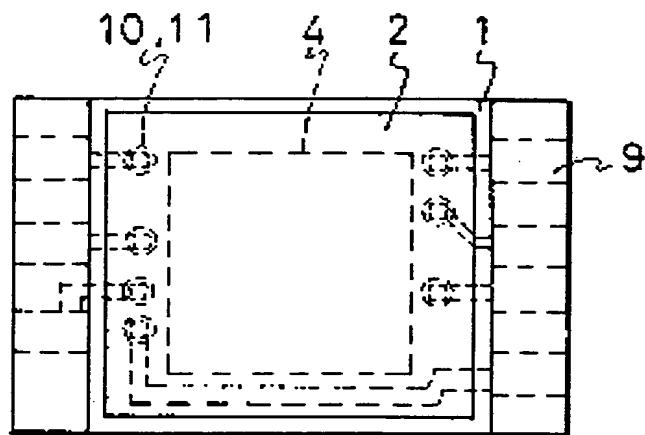


FIG. 2(B)

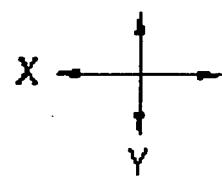
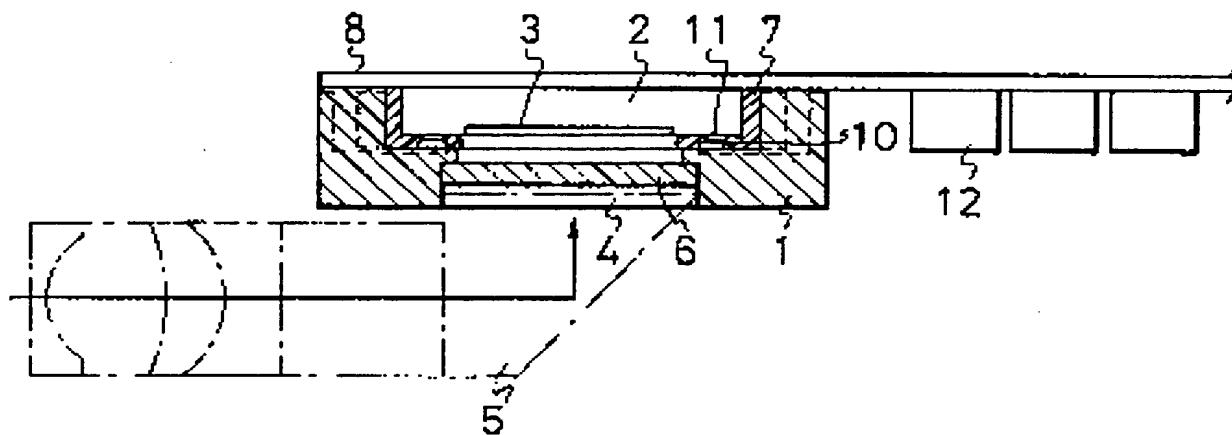


FIG. 3(A)

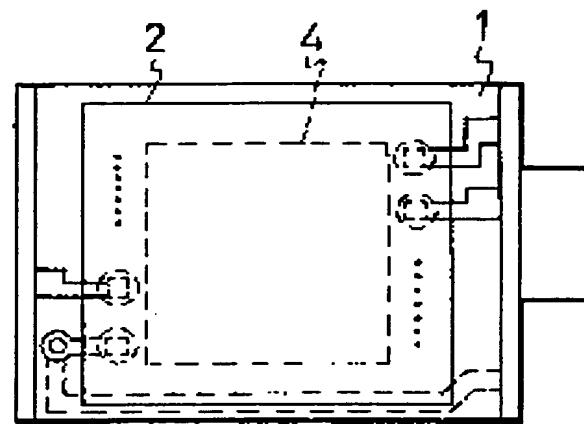


FIG. 3(B)

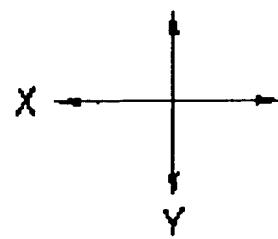
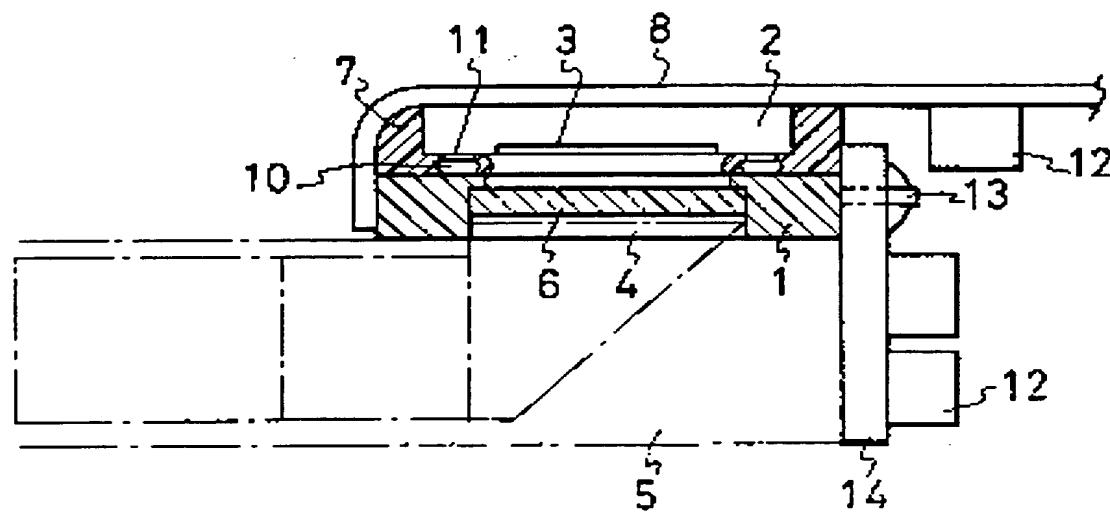
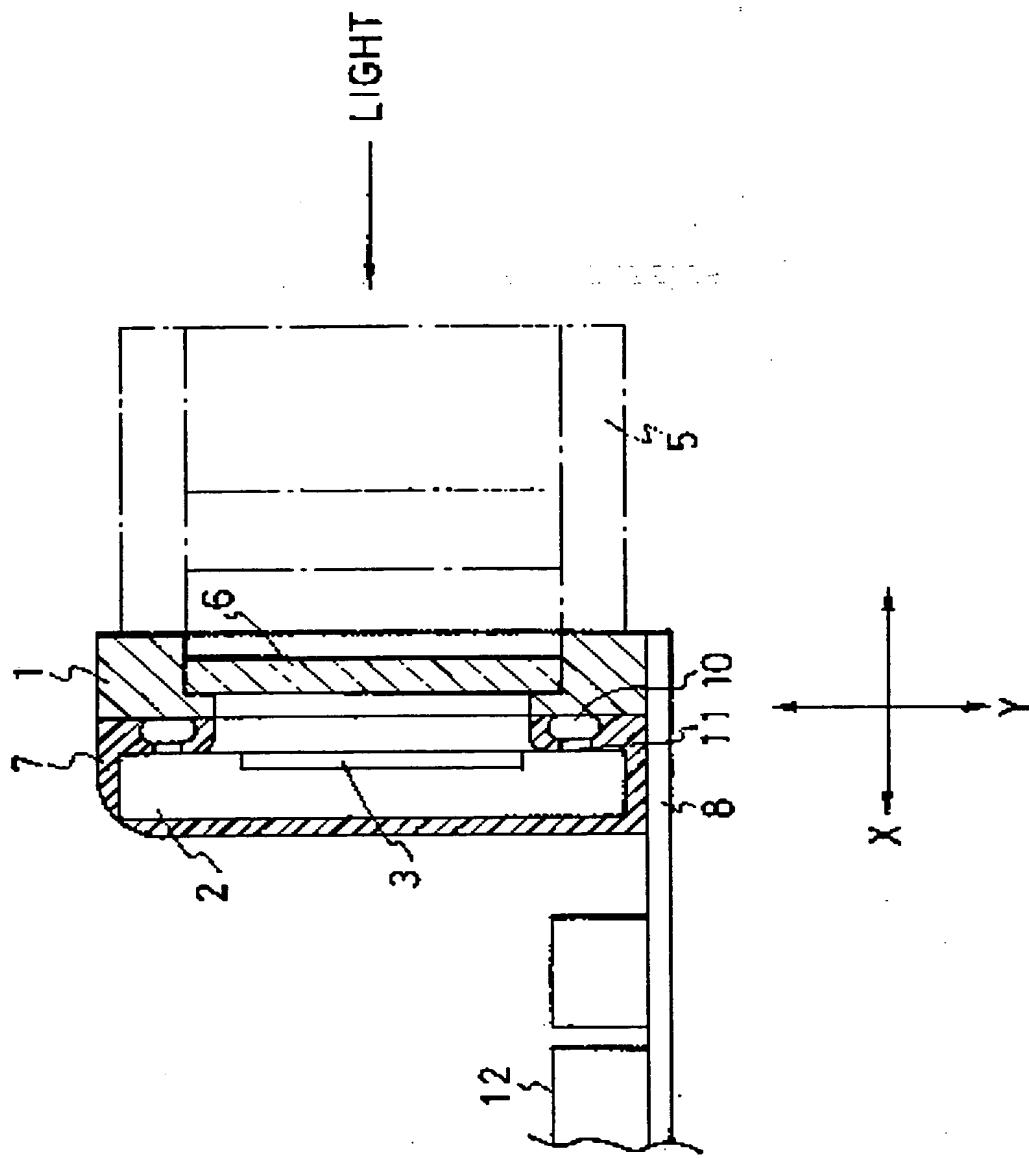


FIG. 4





Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number:

0 475 370 A3

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 91115315.3

(51) Int. Cl. 5: H04N 5/225, A61B 1/04,
H01L 31/0203

(22) Date of filing: 10.09.91

(30) Priority: 10.09.90 JP 237121/90

(71) Applicant: Kabushiki Kaisha Toshiba
72, Horikawa-cho Saiwai-ku
Kawasaki-shi(JP)

(43) Date of publication of application:
18.03.92 Bulletin 92/12

(72) Inventor: Kameishi, Wataru
1-7-44, Motomachi
Otarawa-shi, Tochigi-ken(JP)

(84) Designated Contracting States:
DE NL

(74) Representative: Blumbach Weser Bergen
Kramer Zwirner Hoffmann Patentanwälte
Radeckestrasse 43
W-8000 München 60(DE)

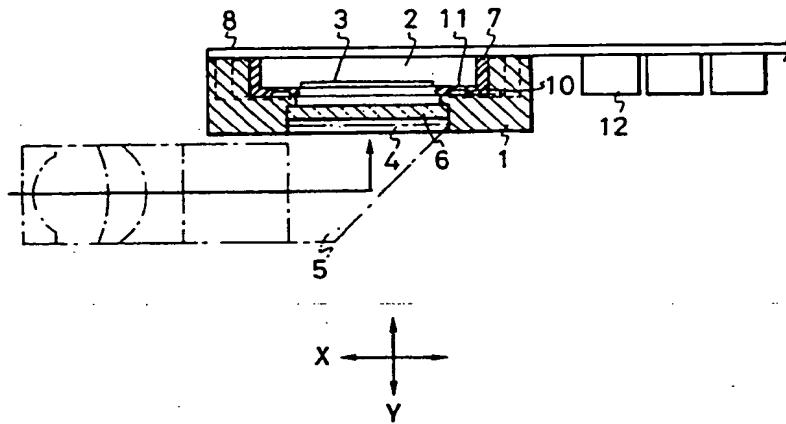
(88) Date of deferred publication of the search report:
10.06.92 Bulletin 92/24

(54) Compact imaging apparatus for electronic endoscope with improved optical characteristics.

(57) An imaging apparatus for an electronic endoscope capable of realizing a compact size and improved optical characteristics simultaneously. In the apparatus, the imaging element (2) is mounted on the rigid circuit substrate (1) by means of a mold resin (7) such that the substrate connection pads (10) of the rigid circuit substrate (1) and the element

connection pads (11) of the imaging element (2) are electrically connected by a mutual compression bonding between the rigid circuit substrate (1) and the imaging element, by a face-down bonding such that the imaging surface (3) of the imaging element (2) is facing toward the coverglass (6) and the window (4) of the rigid circuit substrate (1).

FIG. 2(B)



EP 0 475 370 A3



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 91 11 5315
Page 1

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CL.5)
X	PATENT ABSTRACTS OF JAPAN vol. 7, no. 239 (E-206)(13B4) 25 October 1983 & JP-A-58 128 762 (FUJITSU K.K.) 1 August 1983 * abstract *	1,2,5,6, 7,8,11, 12	H04N5/225 A61B1/04 H01L31/0203
Y	US-A-3 757 127 (DHAKA) * column 3, line 8 - column 4, line 8 *	1,2,7,8	
A	* figure 4 *	3,9	
Y	EP-A-0 325 525 (THOMSON CSF) * column 1, line 3 - column 2, line 49 * * column 3, line 54 - column 5, line 21 *	1,2,7,8	
Y,P	US-A-5 021 888 (KONDOU ET AL.) * column 1, line 27 - line 65 * * column 3, line 24 - column 4, line 48 * * column 4, line 59 - column 5, line 11 * * column 5, line 12 - line 21; figure 6 *	1,2,7,8	
A		4,5,6, 10,11,12	
Y	& JP-A-1 161 775 (TOSHIBA CORP.)	1,2,7,8	
Y	DE-A-3 715 417 (OLYMPUS OPTICAL CO. LTD.) * column 2, line 56 - column 3, line 20 * * column 4, line 48 - column 5, line 31 * * column 7, line 33 - column 8, line 2 *	1,2,7,8	H04N5 H04N1 A61B1 H01L
A		4,5,6, 10,11,12	
A	GB-A-2 165 092 (RCA CORP.) * page 1, line 65 - line 95 * * page 2, line 36 - line 90 * * page 4, line 47 - line 61; figures 3A-C *	1-4 6-10,12	
A	PATENT ABSTRACTS OF JAPAN vol. 9, no. 10 (E-290)(1733) 17 January 1985 & JP-A-59 161 078 (FUJI DENKI SOUGOU KENKYUSHO) 11 September 1984 * abstract *	1,2,7,8	
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	08 APRIL 1992	DUHR R.H.J.E.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone	T : theory or principle underlying the invention		
Y : particularly relevant if combined with another document of the same category	E : earlier patent document, but published on, or after the filing date		
A : technological background	D : document cited in the application		
O : non-written disclosure	L : document cited for other reasons		
P : intermediate document	& : member of the same patent family, corresponding document		



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 91 11 5315
Page 2

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X,P	US-A-5 040 069 (MATSUMOTO ET AL.) * column 2, line 59 - column 3, line 33 * * column 3, line 40 - line 58 * * column 5, line 37 - column 6, line 5 * -----	1,2,7,8	
TECHNICAL FIELDS SEARCHED (Int. Cl.5)			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	08 APRIL 1992	DUHR R.H.J.E.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons A : member of the same patent family, corresponding document	